

**MULTI-SLIDE T-SILL
NON-POCKETING DOOR**

SERIES 905

INSTALLATION INSTRUCTIONS



905 SERIES NAME

Foster care often feeds the prison pipeline. Our Multi-Slide Door products are named the 905 Series to draw attention to the fact that 90% of foster kids that have 5 or more home placements in their lifetime will end up in the justice system. Our prison system is often full of young people that had extremely difficult upbringings, and prison is rarely the method or place to rectify this. Awake partners with organizations and actively looks to employ at-risk young men and women aging out of the foster care system to help them build a career and avoid the prison cycle. By simply using a 905 series multi-slide you are a part of the solution.

POCKETING STACKING SYSTEM

Series 905 Multi-slide non-pocket doors systems are custom manufactured per ordered specifications. It is important that you carefully review and understand the installation instructions and any drawings supplied for your project prior to installation of any products. Disregard or failure to follow these written instructions may result in inferior performance of your newly installed product including, but not limited to water intrusion, failure, improper operation, and security issues and may void Awake Window & Door Company's limited warranties. Window products manufactured by Awake Window & Door Company should only be installed by experienced and qualified installation professionals. Refer to Awake's product safety guidelines before handling, moving, offloading, or installation of awake products.

SCOPE & PURPOSE OF THE INSTRUCTIONS

The following instructions are intended for use by trained and experienced fenestration installers familiar with applicable building codes and industry practices. The installer is responsible for evaluating specific project conditions and determining the suitability for the specific application, including verifying that rough openings, structural supports, flashing conditions, and surrounding substrates are suitable for installation prior to commencing work.

The instructions are intended to provide general installation guidance but do not supersede applicable building laws. The installer is responsible for complying with all applicable laws, regulations, building codes, and industry standards, including manufacturer instructions and limitations applicable to all ancillary products used in connection with installation, including, without limitation:

- Applicable versions of the International Building Code (IBC);
- International Residential Code (IRC);
- ASTM standards;
- AAMA/FGIA installation guidelines;
- Standards related to flashing, weather resistive barriers, shims, anchors, insulation, and waterproofing products; and

- Manufacturer instructions for ancillary products including without limitation, sealant, fastening, and waterproofing systems.

Installer is also responsible for verifying compatibility between Awake Window & Door's products and all materials and installation components utilized, including without limitation, sealants, adhesives, flashing tapes, coatings, preservatives, fasteners, and dissimilar materials.

Installation must maintain proper drainage and moisture management pathways. Weep systems and drainage channels must not be obstructed.

In the event of a conflict between these instructions and applicable law, code, or project-specific engineering requirements, the more stringent requirement shall govern.

Failure to install applicable Awake Wind & Door Company products in accordance with these instructions, applicable building codes and regulations, and the manufacturer's instructions for all ancillary materials and components (including, without limitation, sealants, flashing, fasteners, and weatherproofing products) may result in water, air, dust, debris, or pest infiltration; structural damage; operational deficiencies; property damage; and other adverse conditions. Any deviation from such requirements may void or limit the manufacturer's warranty and may adversely affect the performance and service life of the product.

INSPECTION, STORAGE AND HANDLING

Upon delivery of your Awake Window & Door Company products, confirm that there is no damage that will affect the appearance or performance of the installed product. The components required and supplied within the hardware box kits will vary depending on the configuration you are installing. Inspect the product and hardware components to become familiar with them.

Damaged and/or missing parts should be reported to your supplier immediately. If screens are included, they will be packaged separately and are to be installed after the product is finished to avoid damaging the screens.

DO NOT INSTALL PRODUCTS THAT ARE DAMAGED, MISSING PARTS OR HAVE OTHER DISCREPENCIES.

This product must be protected before, during and after installation to prevent damage to the frame finish, hardware, and/or glass.

Awake Window and Door manufactured products are to be kept in the manufacturers packaging and stored in a dry location protected from the elements until ready for installation. If packaging becomes wet, remove, and immediately replace with dry packaging or covering to prevent damage to the product.

When handling door panels, they should be transported and stored upside down to avoid damage to the bottom rail weather seals. The product shall not be dragged off any delivery truck or dropped on the floor during storage. Products should only be lifted/moved with glass

cups attached directly to the glass and should not be lifted or dragged by the frame, which can cause damage. Damage caused by improper handling and/or storage is not covered by Awake Window & Door's limited warranty.

LIMITATION ON MODIFICATIONS

Unauthorized field modifications, including cutting, drilling, or other modifications not expressly authorized by these instructions are prohibited and may cause air, water, dust, debris, and/or pest infiltration, structural or operational issues, and will void Awake Window & Door's limited warranty.

Any deviation from these installation instructions require written approval by Awake Window & Doors. Improper installation or use of incompatible materials may void Awake's limited warranty

PREPARATION

Always dispose or recycle any removed door materials properly. For more information, check with your local recycling agency, the U.S. Environmental Protection Agency ("EPA"), or Build Reuse to locate a nearby company or organization that accepts used windows and doors.

CAUTION: Many homes built before 1978 may have been painted with lead-based paint. Removal of old doors may disturb this paint. Proper precautions must be taken to minimize exposure to dust and debris. Consult state or local authorities and/or the EPA for more information.

Verify that the number of doors ordered have been received and are manufactured to the specified size and configuration. Inspect and verify the rough opening for the product which you are installing is plumb, level, and approximately 1/2" bigger in width and height than the net frame size.

Measure and inspect flooring to ensure it is flat and level. If the floor varies more than 1/16" (.062") per 60-inch span or a total of 1/4" (.25") over the span of the opening width, it must be corrected prior to installation of the door.

You May Need to Supply:

- Moisture resistant shims/spacers.
- Flashing membrane and compatible sealant.
- Fasteners:
 - 3/16" Tapcon concrete anchor screws. (Sill concrete anchoring)
 - #10 x 2" Ph Flat Head screws (Block Frame install application)
- Closed cell foam backer rod/sealant backer

Tools Required for Installation:

- Tape Measure
- Levels of various sizes
- Laser level (if needed)
- Plumb bob
- Utility Knife
- Sealant Gun
- Screw gun with:
 - #2 Phillips Driver bit
 - #2 Square Drive
- Drill with:
 - 3/16", #21 drill bit
 - #10 Countersink bit
- Pry bar
- 5 in 1 Putty knife
- Dead-blow rubber mallet
- Suction Glass Cups
- Quick Clamps

Note: Other construction materials may be required. Read the following instructions carefully and inspect the wall conditions before you begin.

Frame Components

Perimeter frame shall consist of one (1) head and sill assembly, two (2) jamb assemblies, two (2) jamb fillers, and two (2) hardware box kits.

If the total frame width exceeds 240" (20'-0") the head and sill assemblies will be supplied in two (2) sections to be sealed and joined during installation.

Panel Components

Unless noted or otherwise requested, panel components will contain one or more of the following:

Single pocket doors:

- one (1) or two (2) active lead panel (contains lock and handle assembly)
- one (1) or several intermediate panels
- one (1) or several fixed panels
- one (1) or several screen panels

Bi-parting stacking doors:

- one (1) active lead panel (contains lock and handle assembly)
- one (1) in-active lead panel
- one (1) or several intermediate panels
- one (1) or several fixed panels
- one (1) or several screen panels

If a bi-parting door is requested, you will have one (1) active lead panel and one (1) inactive lead panel. The active panel and will be installed to the left of center, as viewed from the exterior of the building (unless otherwise specified on your project shop drawings).

WEATHERPROOFING

Rough openings must be protected with waterproofing in accordance with AAMA 2400 Installation Methods, the flashing and sealant manufacturers' instructions, and local building codes. If the product is to be set onto a cement slab, or adjacent with any masonry, a barrier must be employed to ensure there is no direct contact between the product and any cement-based products.

FRAME INSTALLATION

1. Refer to the shop drawings and inspect the rough opening carefully to ensure has been prepared correctly to accept the width, height, and depth of the door you are installing.
2. If the door frame is to be set on a wood substrate, the wood must be protected with an appropriate flashing or waterproofing membrane prior to door frame installation.
3. Measure and inspect the flooring to ensure it is flat and level. If the floor varies more than 1/16" (.062") per 120-inch span or a total of 3/16" (.188") over the span of the opening width, it must be corrected prior to installation of the door. The sill should be supported by placing shims a minimum of every 6". Failure to adequately install the sill may result in operational issues that may require re-installation of the sill.
4. All holes needed for installation must be drilled into the frame prior to caulking, sealing, and setting of the frame. Pre-drill required installation holes with a 3/16" drill bit as follows:
 - Frame Head: Holes should be drilled 12" from each end and every 24" on center per track. (See Figure 1).
 - Sill: Holes should be drilled 6" from each end and every 24" on center per track. (See Figure 2).

- Jamb: Holes should be drilled 12" from each end and every 24" on center per track. (See Figure 3).

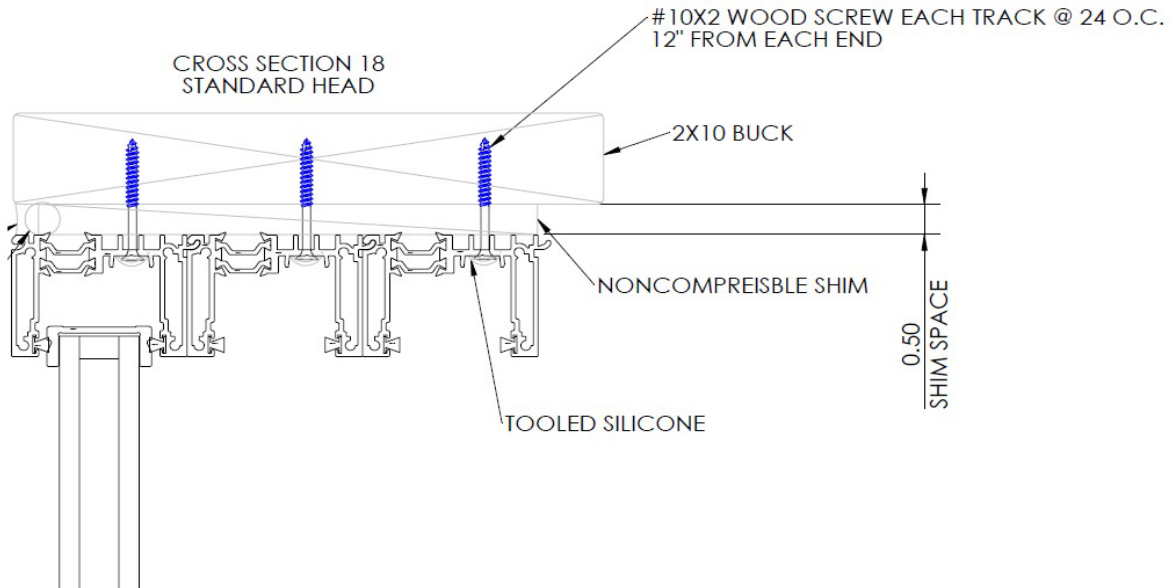


Figure 1

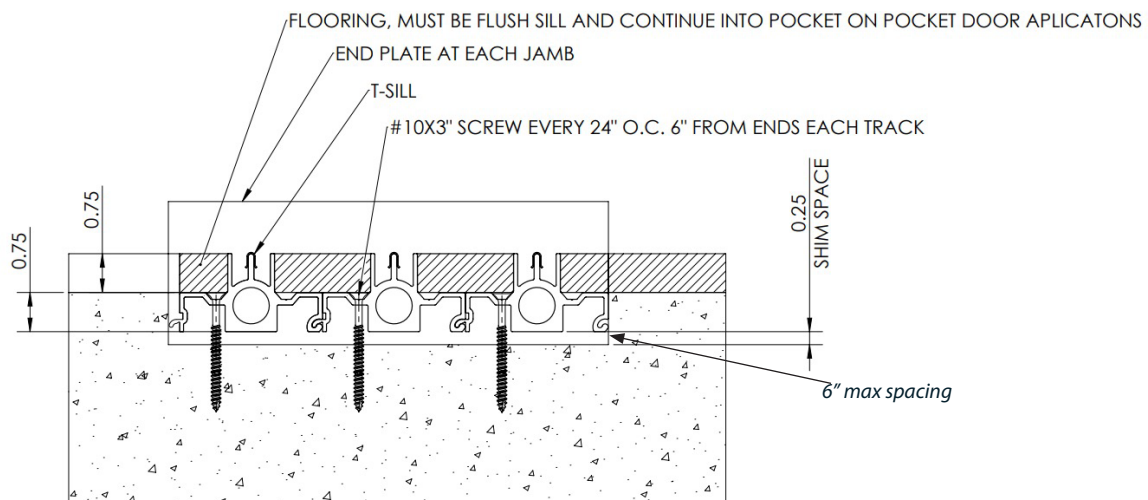


Figure 2

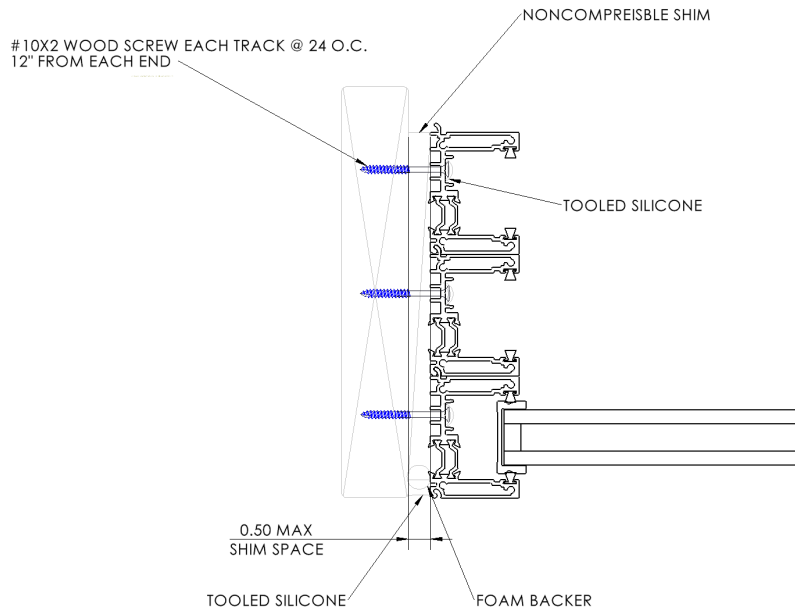


Figure 3

5. Depending on the type of sill option you are installing, the T-sill can have one of the following four water management systems or no water management:
 - Bottom Drain Fitting Sill (See Figure 4).
 - Side Drain Fitting Sill (See Figure 5).
 - Front Weep with pan and drain by others (See Figure 6).
 - Front weep with deck drain and pan by others (See Figure 7).
 - No water management (sill with no weeps or drain fitting) (See Figure 8).

*Skip to the appropriate step for the sill you are installing. (Your weep method will be determined by your dealer at the time of order.) For the Bottom Drain Fitting Sill, proceed to Step 6. For the Side Drain Fitting Sill, skip to Step 7. For either Front Weep option, skip to Step 8. For the no water management sill, skip to Step 9.

NOTE: In-sill finishes (flooring) installed within the head track are required to provide adequate air and water protection.

In-sill finishes (flooring) located in the head track shall be exterior-grade materials suitable for exposure to weather.

All finishes in the sill area shall be hardened to the elements and detailed to prevent moisture intrusion.

Selection, installation, and long-term performance of these finishes are the responsibility of others.

6. **Bottom Drain Fitting Sill** – the Bottom Drain Fitting Sill option will require clearance below the sill at the drain fitting locations to accommodate the drain fittings and associated drain tubing. See your supplied shop drawings for the location of these fittings on the underside of your sill.

NOTE: pocketing doors should not have drain fittings or weeps located in the pocket area of the sill. Be sure to leave adequate clearance for a drain line and fitting for each track. (See Figure 4).

Connect ½" NPT pipe to ½" hose barb fittings using tread sealant or Teflon tape to the drain fittings attached to the bottom of the sill. Push fully the ½" minimum inside diameter hoses onto the barbed fittings and route to an appropriate drainage location, ensuring that the hoses have a continuous downward slope of at least ¼" per foot. Skip to Step 10.

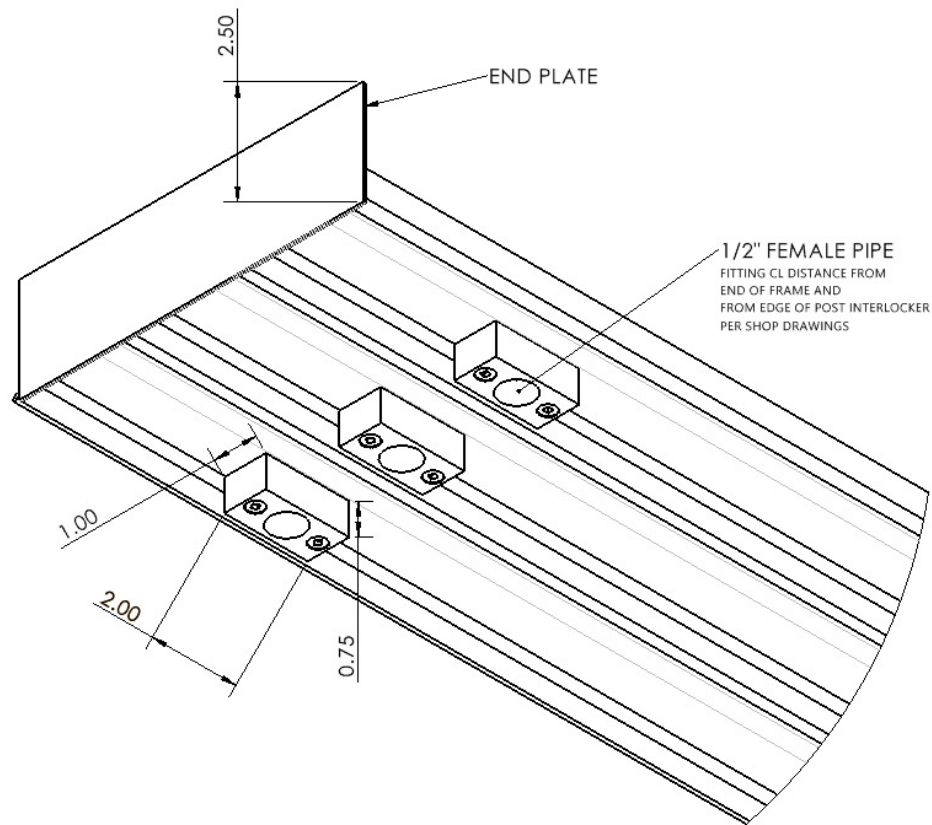


Figure 4

- 7. Side Drain Fitting Sill** – The Side Drain Fitting Sill option will require clearance at each end of the sill to accommodate ½" NPT pipe to barbed hose (supplied by others) fittings and associated drain tubing. Be sure to leave adequate clearance for a drain line and fitting for each track. Staggered tracks will have a drain line at each stagger location.

Screw the 1/2" NPT pipe to 1/2" hose barb fittings (supplied by others) using tread sealant or Teflon tape to the ends of each track. Push fully the 1/2" minimum inside diameter hoses onto the barbed fittings and route to an appropriate drainage location, ensuring that the hoses have a continuous downward slope of at least 1/4" per foot. (See Figure 5). Skip to step 10.

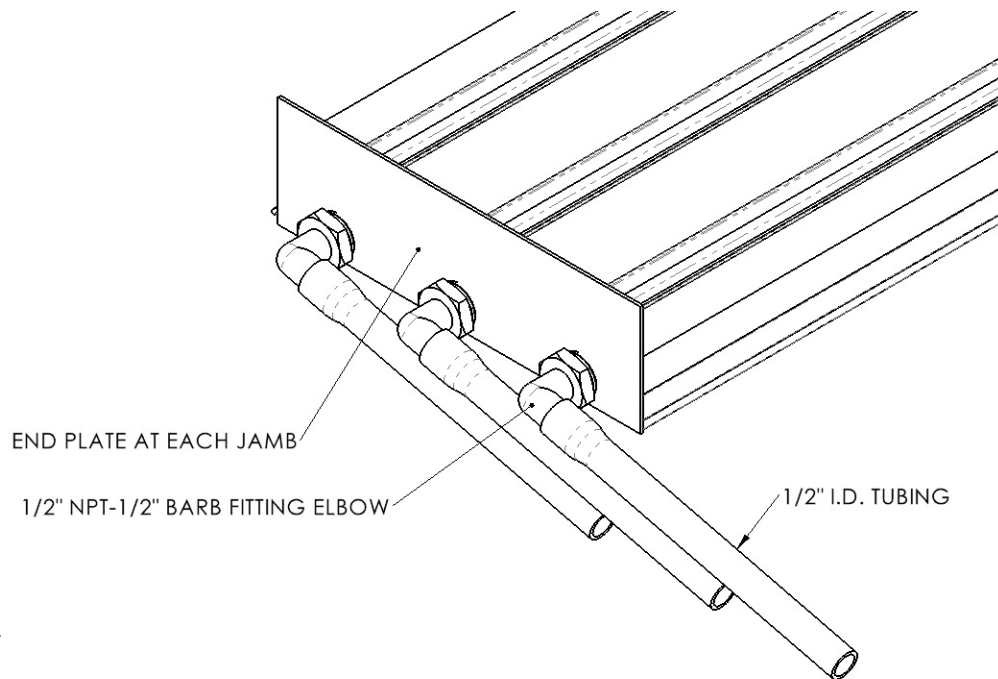


Figure 5

8. **Front Weep Sills** - Sills that have a weep slot located on the bottom surface 6" from each end and 6" from each stagger location will allow water to drain out the bottom of the sill directly into a water management system supplied by others, such as a sill pan or equivalent. (See Figure 6). If a slot drain or similar system is used, the door sill pan can be drained into the slot drain. Ensure that the slot drain bottom is adequately below the sill pan to ensure water only flow away from the sill. (See Figure 7). Skip to step 10.

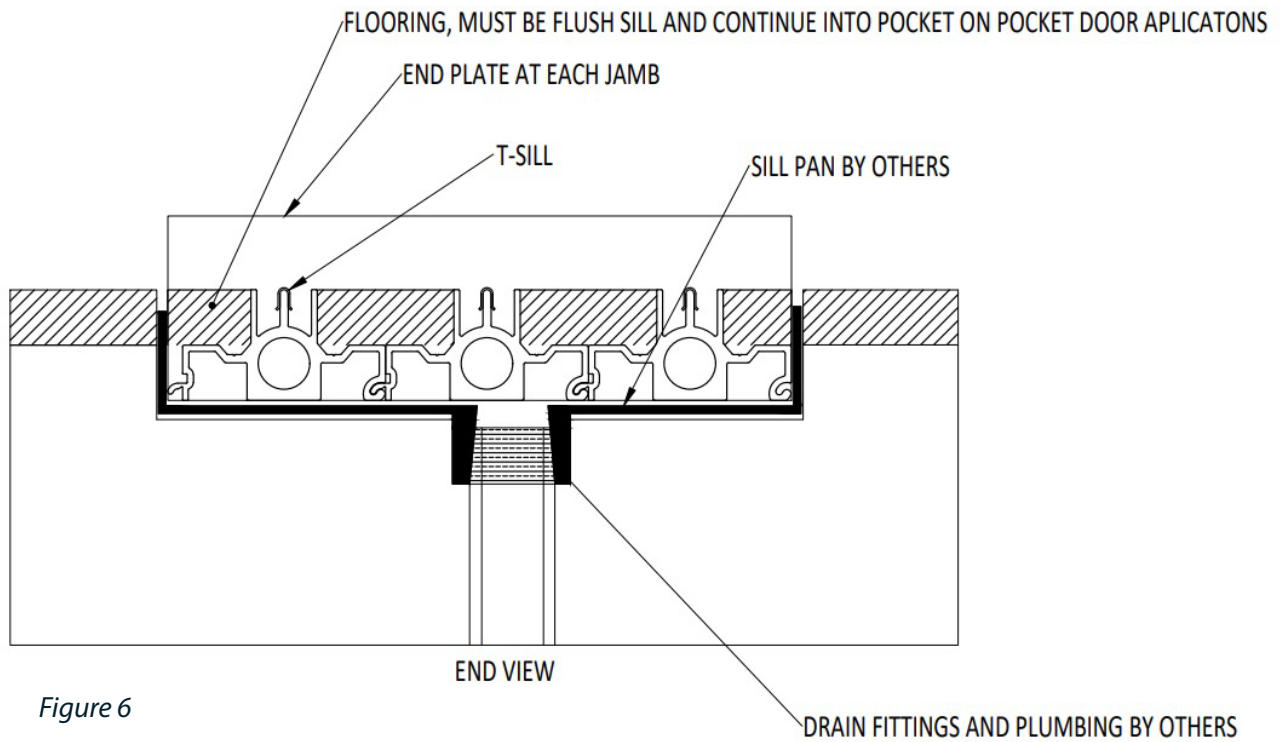


Figure 6

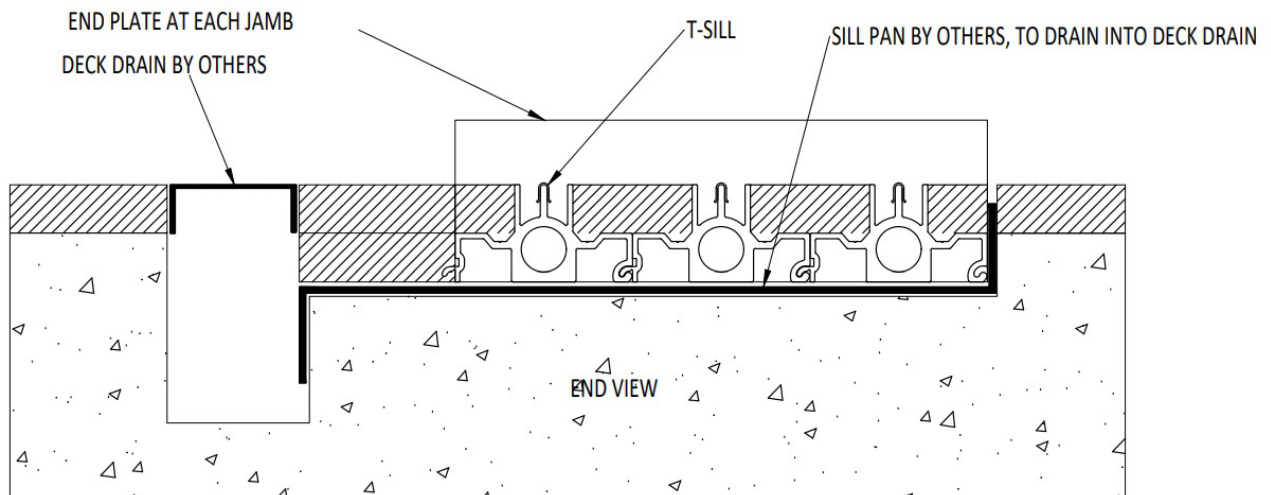


Figure 7

9. **Sill With No Weeps** - Sill with No Weeps - Sills with no weeps or drain fitting (no water management) shall have flooring fillers flush with the top of the sill and run the length of sill and full length of pocket. (See Figure 8). Proceed to Step 10.

NOTE: Sills with limited water rating, no water rating, or no water management should only be used in well protected areas where a roof overhang will prevent driving rain and the exterior finish grade is stepped down and/or sloped away from the sill to help prevent water penetration.

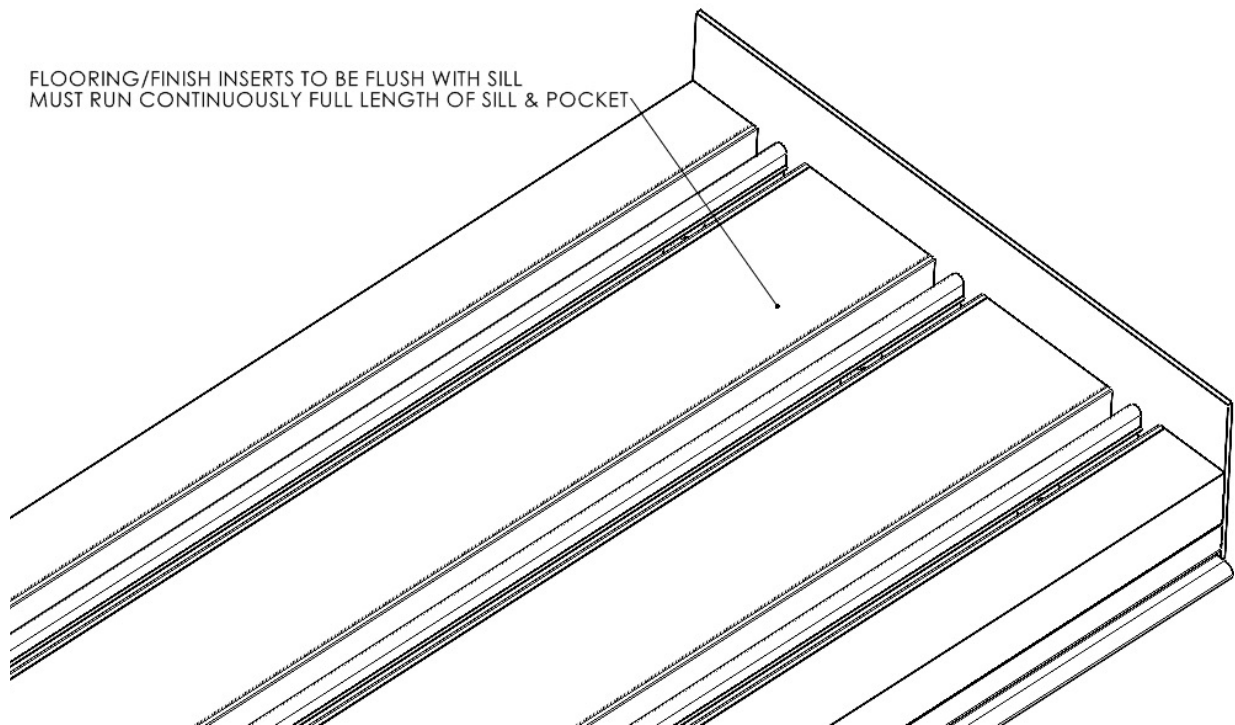


Figure 8

10. For all sill types longer than 238" will have a splice. At each sill splice push a splice tube into each track on the sill side with the factory installed splice keys and cover both side of the joining face with a layer of sealant. Push the two joining faces together. Guide the splice tubes into each track. Use #10 x 5/8" screws to affix the splice keys at each track. (See Figure 9).

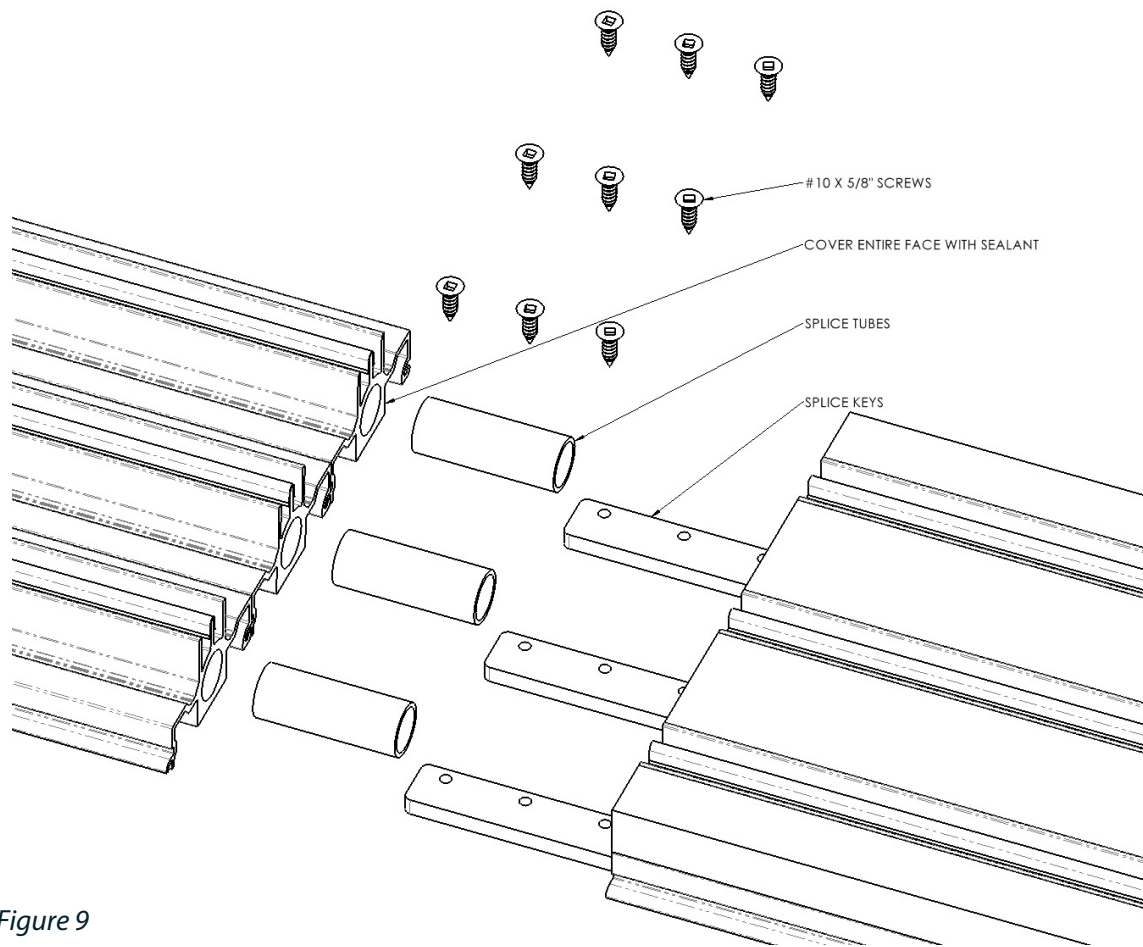


Figure 9

11. For all sill installations, inspect the sill where it encounters the surface of the floor. Inspect and mark any gaps that will need to be shimmed, filled or humps removed prior to final installation. The final installation requires the that the sill be level and supported across the full span for proper operation.
12. Once the sill is in the correct location, inspect the header above to confirm that the frame head can be installed directly above the sill at the proper height as required. If no correction is to be made to the frame, mark the inside edge of the frame sill full-length to ensure the correct location and positioning when anchoring.
13. Begin to mark the flooring through each hole that was previously drilled to anchor the frame to the rough opening. Start from the exterior left side and mark every hole to the right until complete. Remove the sill and prepare the opening.
14. If the door is being set on concrete, use the appropriate drill for minimum 3/16" Tapcon anchor screws.

Note: If you choose to drill the anchor holes into the concrete while the sill assembly is still in place, you must vacuum the debris from the top of the sill as well as from below to ensure that the sealant does not get contaminated.

15. If the floor is wood with a waterproofing membrane or flashing applied, apply a generous amount of Dow 795 sealant or compatible sealant at each mark where an installation anchor screw will penetrate the waterproofing.
16. With the sill assembly removed, and clean from debris, apply a 1/2" bead of sealant to the floor from jamb to jamb along the exterior edge of the mark previously applied to the floor. The sealant should be applied in a U-shape to ensure a proper and complete water-barrier has been accomplished across the full width of the sill opening. Sealant should also be applied a minimum of 6" up each side.
17. Set the sill assembly onto the bed of sealant and align the sill with marks on the floor. Shim the sill assembly as required and secure the frame with adequate anchor screws for your application. Shims to be spaced no more than 6" apart. Once the sill is anchored to the floor, verify that it is 100% flat and level in all directions. After verification, tool silicone over the heads of all anchor screws and smooth until flush. Fill the space between each track with flooring/finish materials to conceal the anchor screws and create a flat surface for the panels to seal against. (See Figure 10).

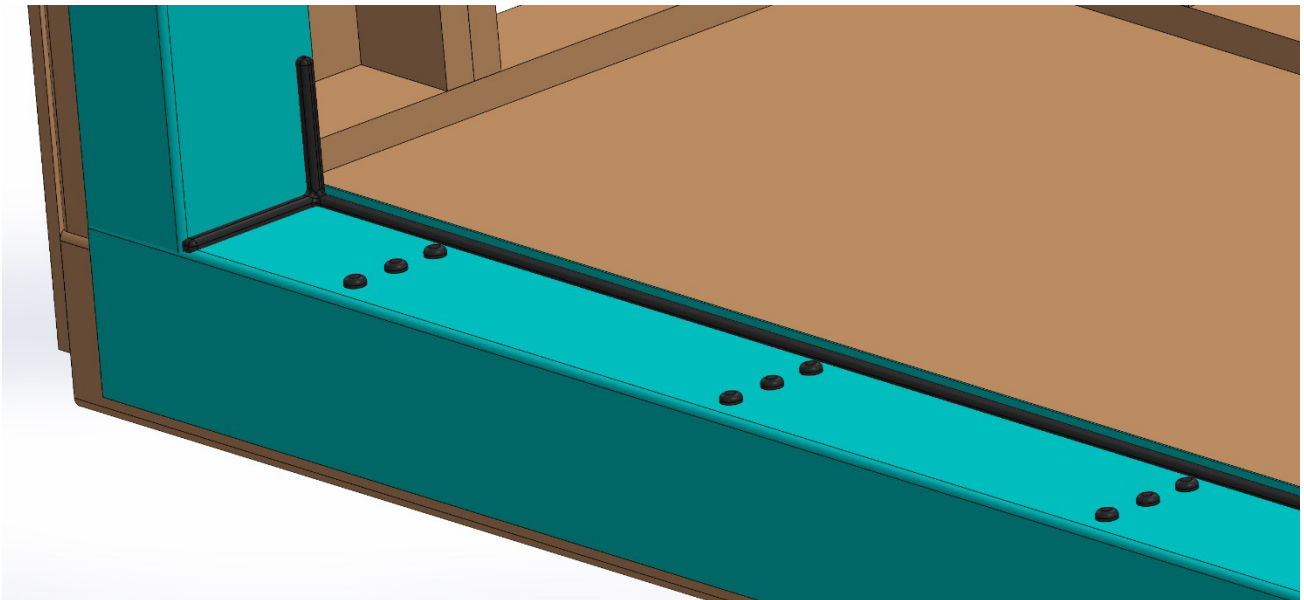


Figure 10

18. Measure and inspect the header of the rough opening to ensure that the frame head and jamb assemblies will fit with sufficient backing (3/4" thick plywood or 1.5" thick dimensional lumber minimum) for anchoring. Based on your net frame size as indicated by your drawings or purchase order, ensure whether additional material is needed to be added to the header prior to installation to minimize excessive shimming.
19. Using a plumb bob or laser level, mark several points onto the header framing to align and position the head assembly parallel to the sill assembly. With assistance, carefully raise the head assembly onto the framing header and secure temporarily with #10 x 2" PH Flat head screws as needed to hold the head assembly safely in place.

20. Locate and set each jamb between the sill and the head assembly. Set the jamb in place and ensure it is in-line with the head. Ensure the sill is plumb and level. Raise or lower the head assembly to align with the jamb as needed. Once set in place, secure the jamb to the rough opening temporarily with #10 x 2" PH Flat head screws as needed to hold the jamb safely in place.
21. Pre-drill the jamb to the end plate assembly holes at each end and as required with a #21 drill bit. Remove the jamb assembly and seal the jamb to the end plate interface at the sill location with Dow 795 sealant. (See Figure 11).

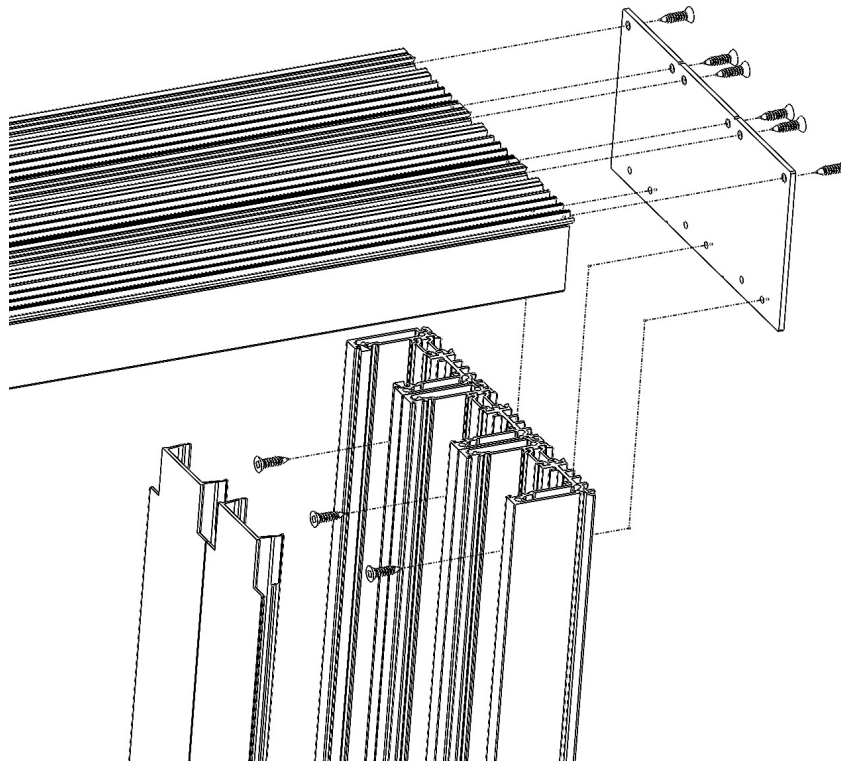


Figure 11

22. Reinstall the jamb assembly and secure to the frame head and sill with #10 x 1" Ph Flat Head screws. Shim as needed and continue to secure the jamb to the rough opening with #10 x 2" PH Flat head screws through remaining holes.
23. Complete the anchoring of the frame head assembly to ensure it is flat, level, and parallel with the sill assembly. Identify and apply all snap-in beauty covers to conceal the anchor screws and create a smooth finished surface.
24. Complete the jamb assembly by locating and applying the snap-in beauty cover to the locking jamb which will be visible when the door panel is open. Continue to finish the jamb assembly by lightly tapping the remaining jamb fillers onto the jamb with a non-marring rubber mallet.

PANEL INSTALLATION

1. Identify the active lead panel and insert it into the installed frame.
 - For XO configurations, place lead panel at the left of the door system.
 - For OX configurations, place lead panel at the right of the door system.

Note: If you are installing a bi-parting door, you will have one (1) active lead panel and one inactive lead panel. The inactive lead panels are to be installed on the innermost track. The active lead panel will be installed to the left of center, as viewed from the exterior of the building. Fixed panels have one (1) interlock, no rollers and rest on the outermost track. Intermediate panels will have two (2) interlock stiles. (See your shop drawings for reference.)

2. From the exterior of the building and the locking handle to the interior of the building, lean the top of the panel into the innermost head track and lower the panel straight down onto the sill assembly.
3. Locate the install kit boxes containing the roller assemblies, roller shim stacks and end sweeps needed for the panel installed and the remaining panels.

Note: The kits will include all necessary roller assemblies and respective hardware for your panels, which will vary depending on the size of the door system.

4. The number of roller assemblies divided by the number of operable panels will determine how many rollers will be needed for each panel.

Ex: A 4' wide panel may take four (4) roller assemblies; two (2) per side. A 5' wide panel may take six (6) roller assemblies; three (3) per side and so on.

Note: The actual number of roller assemblies supplied varies with each door system depending on configuration and specifications selected.

5. Determine the number of roller assemblies needed per panel and connect by sliding one (1) roller assembly onto the other. Continue this process for all required rollers. Once complete, slide the end sweep onto the roller assembly and set roller assemblies in front of panel.
6. Taking care not to scratch or shift the lead panel over. With a pry bar, lift the panel high enough to slide the roller assembly system into place. Ensure that all rollers rest onto the track cap and roll freely. (See Figure 12).

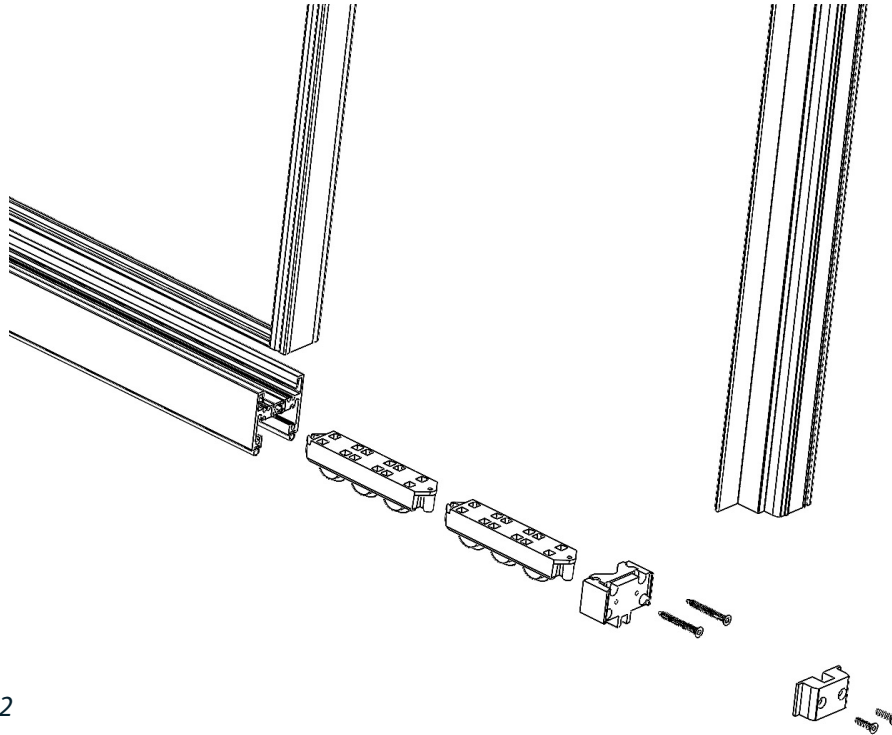


Figure 12

7. If needed and for adjustment, the roller assembly can be shimmed individually or per side with supplied shim stacks. Each shim is .015" thick and up to three (3) roller shims per roller assembly can be used. Once the roller assembly is set into the panel, continue with the opposite side.
8. With the weight of the panel on the rollers, slide the panel to the lock jamb and ensure that the vertical gap is consistent from top to bottom and no additional shimming is needed. Fasten the end sweep onto the stile with a #8 x 1" PH Flat head screw.
9. Identify the intermediate panel that is to be installed in front of the lead panel. Slide the lead panel to the middle of where the adjacent intermediate panel is to be installed. From the exterior of the building and with sufficient overlap of the corresponding interlock, lean the top of the panel into the corresponding head track and lower the panel straight down onto the sill assembly.
10. Identify the correct quantity of roller assemblies and connect by sliding one (1) roller assembly onto the other. Repeat this step for all required rollers. Once all rollers are linked together, slide the end sweep onto the roller assembly and set roller assemblies in front of panel.
11. Taking care not to scratch or shift the lead panel over. With a pry bar, lift the panel high enough to slide the roller assembly system into place. Ensure that all rollers rest onto the track cap and roll freely. (See Figure 13).

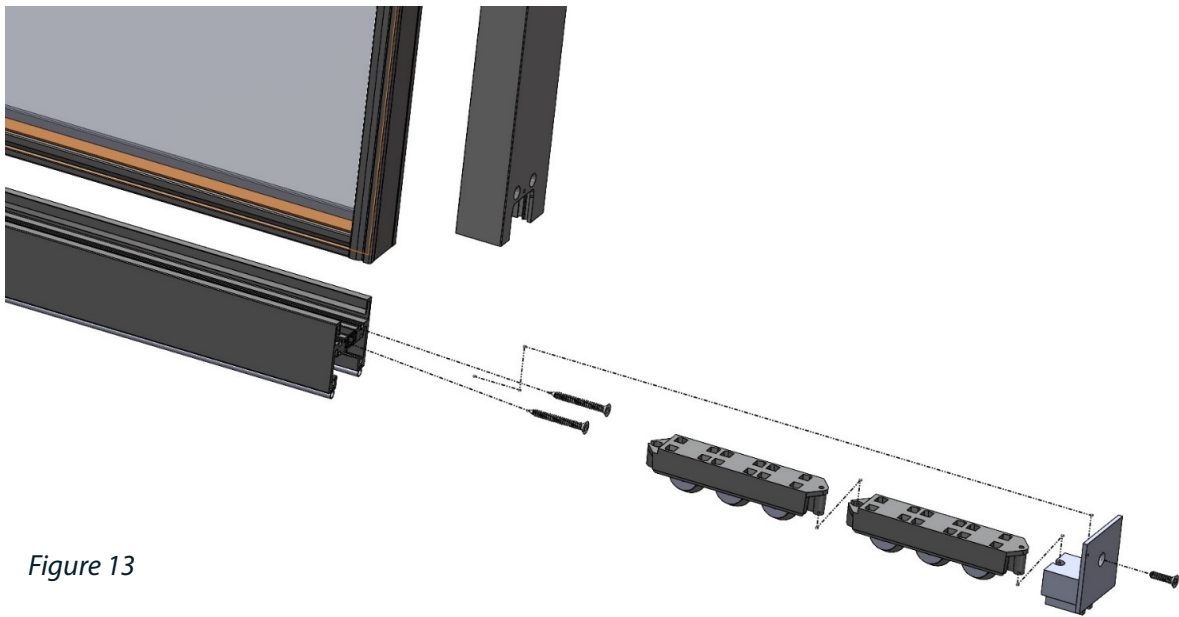


Figure 13

12. With the weight of the panel on the rollers, slide the panel back and forth and ensure that the vertical gap is consistent from top to bottom and no additional shimming is needed. Fasten the end sweep onto the stile with a #8 x 1" PH Flat head screw.
13. If the door system has fixed panels, they will be installed last. Position the adjacent intermediate panel to allow for the fixed panel interlock to overlap. Ensure that the fixed panel is a few inches away from the jamb with the interlocks overlapping each other. Lean the top of the panel into the corresponding head track and lower the panel straight down onto the sill assembly. The fixed panels will rest on fixed panel blocks to position it at the correct height over the T-sill. (See Figure 14).

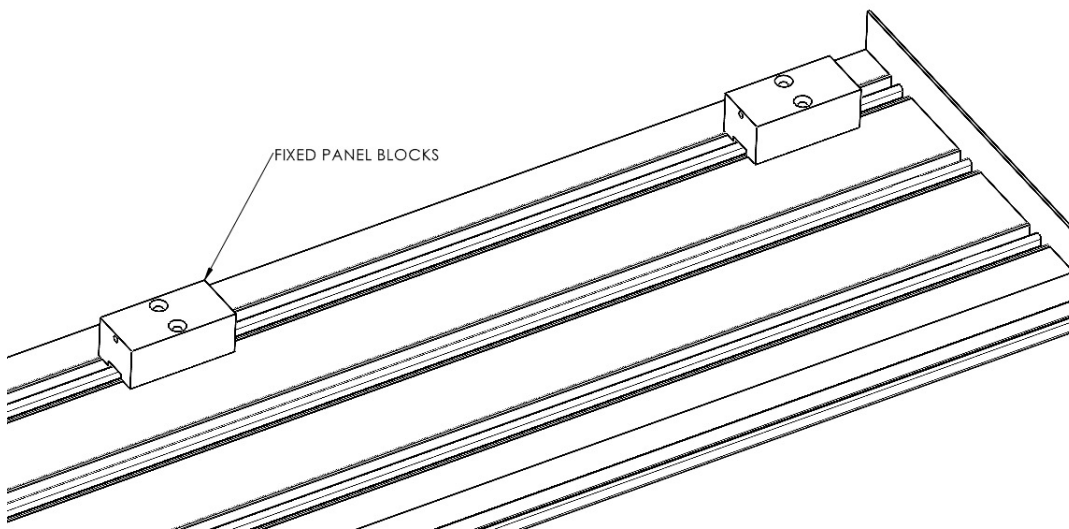


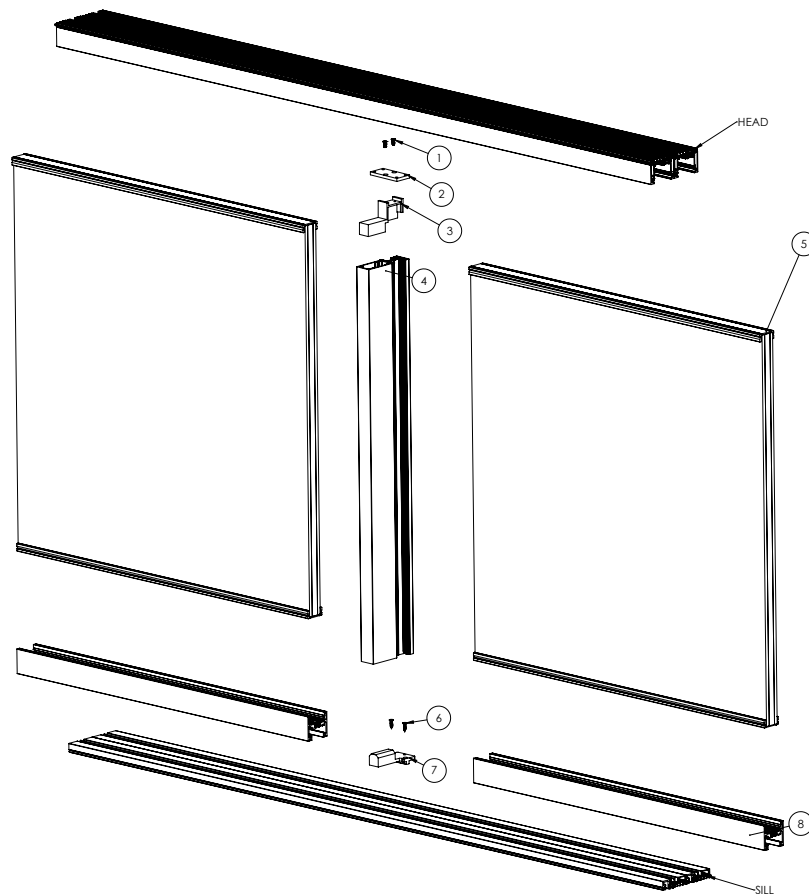
Figure 14

14. With one hand up top of the fixed interlock and the ball of foot on the bottom, gently push the fixed panel into the jamb pocket until the bottom rail contacts the jamb face. Make all final adjustments to achieve the optimum alignment throughout the door system.

IF YOUR SYSTEM UTILIZES MULTIPLE FIXED PANELS SEPARATED BY A T-BAR, PLEASE FOLLOW THIS SUBSECTION BELOW

Step A: Pre-Installation Checks

- Confirm the sill is installed, level, and properly anchored.
- Ensure all sill covers are in place.
- Verify that the head jamb and side jams are fully leveled and anchored.
- Dead track covers must be installed in the head and sill at this stage.
- Important: For standard sills, installing dead track covers after the T-bars are in place is either impossible or extremely difficult.



ITEM NO.	PART NUMBER	DESCRIPTION	QTY
1	A00571	316 Stainless Steel Phillips Flat Head Screws	2
2	A00797	CLIP, ANCHOR, T-BAR INSERT, MULTISLIDE, TOP	1
3	A00796	ANCHOR, T-BAR INSERT IN MS, TOP	1
4	A00831	T-BAR, FIXED WINDOW, 4.5 INCH, CRIMPED	1
5	A00018	FRP END CAPS	4
6	A00563	FASTENER, #10 X 3/4", FLAT HEAD, PHIL DRIVE, SHEET METAL SCREW, T-A, 18.8 S/S	2
7	A00795	ANCHOR, T-BAR INSERT IN MS, BOTTOM	1
8	A00102	BOTTOM RAIL, MULTISLIDE, STANDARD, CRIMPED	2

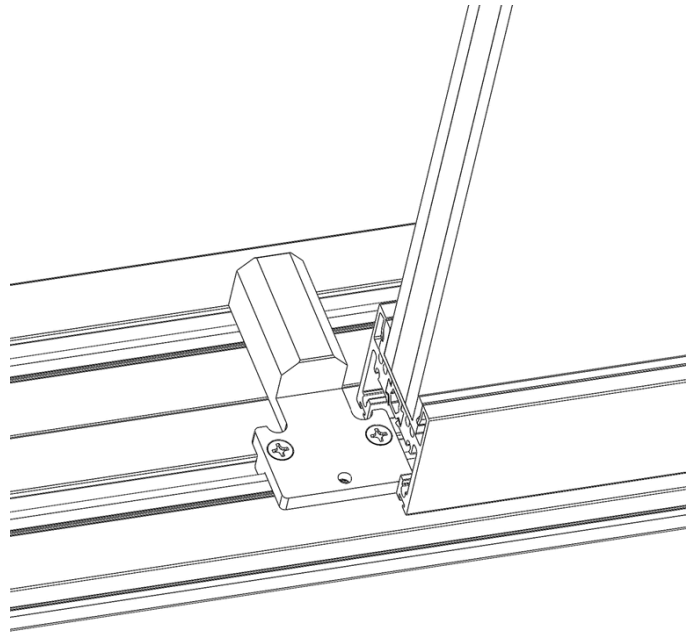
Step B: Position the Fixed Panel

- Place the fixed panel in position, ensuring the bottom rail is fully seated into the jamb.

Step C: Insert Bottom Anchor Clip

- Slide the bottom anchor clip (#7 - A00795) into the bottom rail.
- Position the "doghouse"-shaped portion of the clip approximately 1/8" from the end of the bottom rail (see red circle reference).

Step C

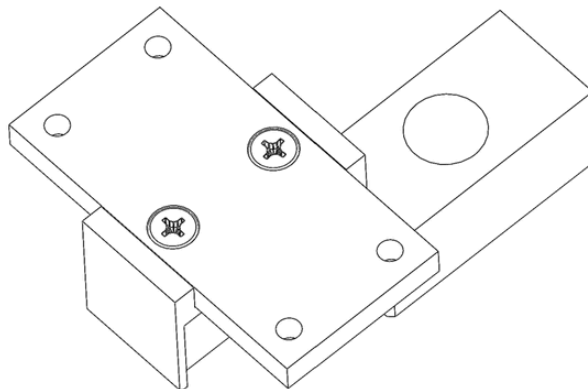
**Step D: Secure Bottom Anchor Clip**

- Use a block of wood and a dead blow hammer to seat the clip's tongue into the sill groove.
- This step may require firm force.

Step E: Assemble Head Anchor Clip

- Attach components A00796 (#2) and A00797 (#3) using #10-32 x 1/2" flat head stainless steel screws (#1) to form the head anchor clip.

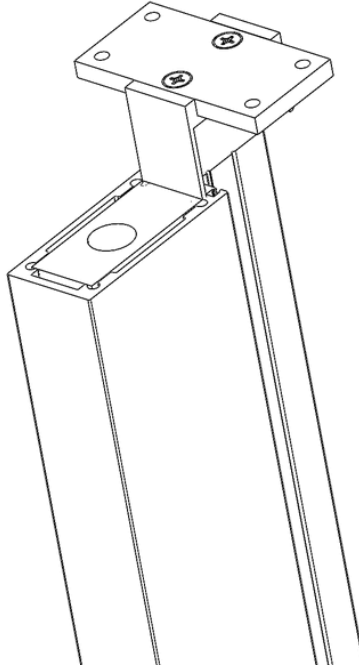
Step E



Step F: Insert Head Anchor Clip

- Slide the assembled head anchor clip into the top of the T-bar extrusion.

Step F



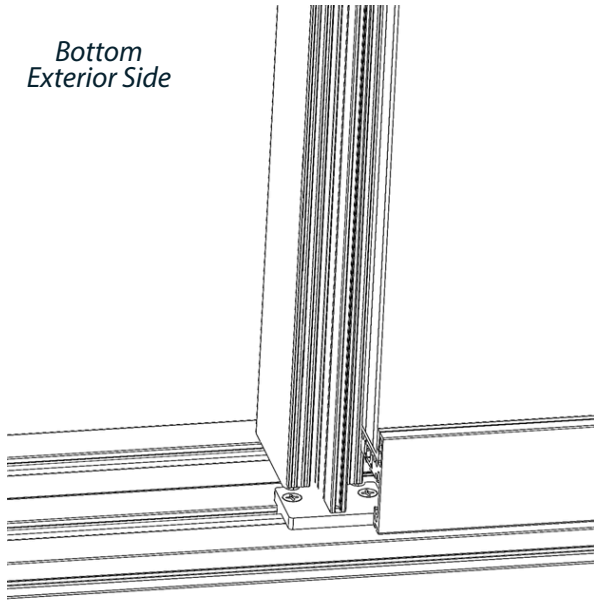
Step G: Install the T-Bar

- Hold the T-bar at an angle and fit it over the lower anchor clip.
- Tilt the T-bar upright (**#4**) while sliding the head anchor clip along the track until it is vertical and aligned with the IG unit, FRP top rail, and panel bottom rail (**#5**).

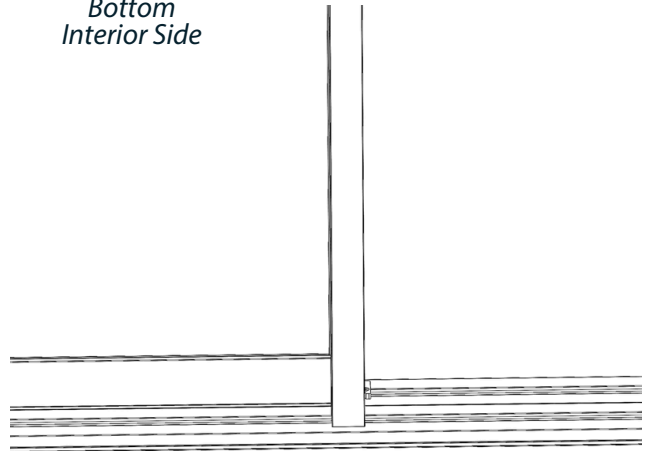
Visual References:

- Bottom Exterior View:
- Bottom Interior View:
- Head View:
- At this stage, you may secure the head or sill clips in place using #10 screws through the accessible holes.

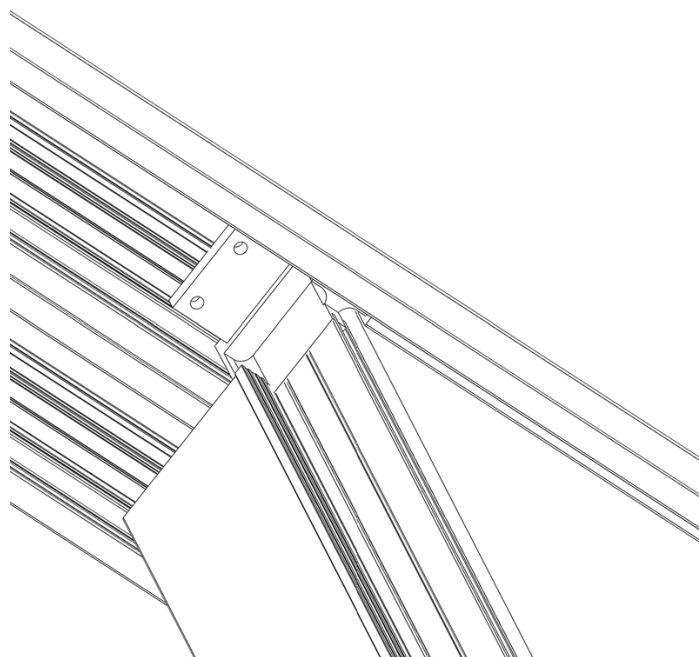
*Bottom
Exterior Side*



*Bottom
Interior Side*



Head



Step H: Install Adjacent Panel

- Position the adjacent panel, ensuring the bottom rail is tight against the T-bar's vertical extrusion.

Step I: Install Pressure Bar & Beauty Cover

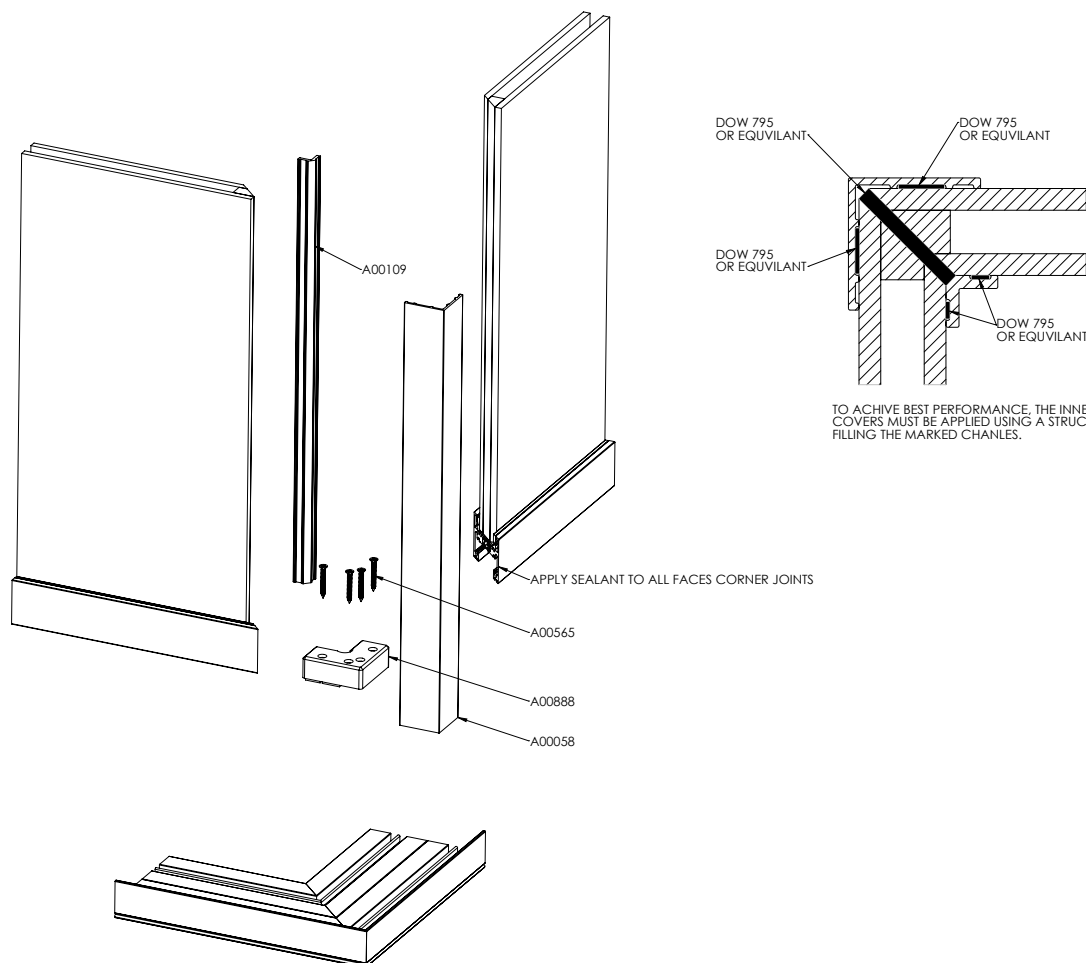
- Attach the pressure bar between the glass panels (runs only the length of the glass).
- Install the beauty cover from the top of the sill to the bottom of the head.
- Trim the beauty cover as needed for a precise fit.

Repeat Steps 1–8 for each additional panel that has T-bars on both sides.

For the final panel with only one T-bar, use the same head anchor clip to secure it as used for fixed panels.

Step J: Seal the Sill

- Apply a heel bead of silicone between the bottom rails, T-bars, and sill to seal and weatherproof the area.



15. Identify and install the lock strike plate to the lock jamb. Move the lead panel close to the jamb and mark the engagement and disengagement of the lock handle on the jamb. Place the lock strike plate onto the jamb and mark the screw hole locations.
16. Drill four (4) 3/16" clearance holes at the marked locations of the strike plate. Anchor the lock strike to the jamb with #10 x 2" PH Flat Head screws. Shim as needed to avoid bowing the frame. (See Figure 15).

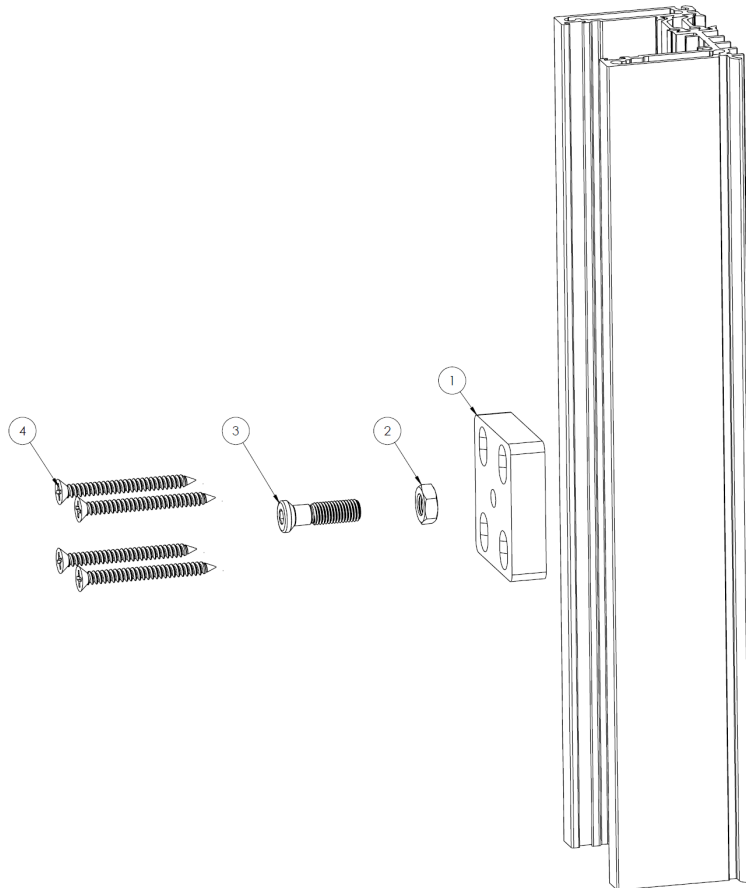


Figure 15

17. Close and lock the active panel to verify engagement and disengagement. Adjust as needed.
18. The meeting interlock should line up from top to bottom and fully engage. Ensure frame and panels are plumb and square and that the fixed panel is fully seated in the jamb channel. Adjust as needed.

19. With the frame head parallel with the sill assembly, secure the fixed panel. Position the fixed clip into the head. Using the clip pre-drilled holes as a guide, drill clearance holes for assembly screws. Anchor the fixed clip to the frame head with a pair of #10 x 2" PH Flat Head screws. (See Figure 16).

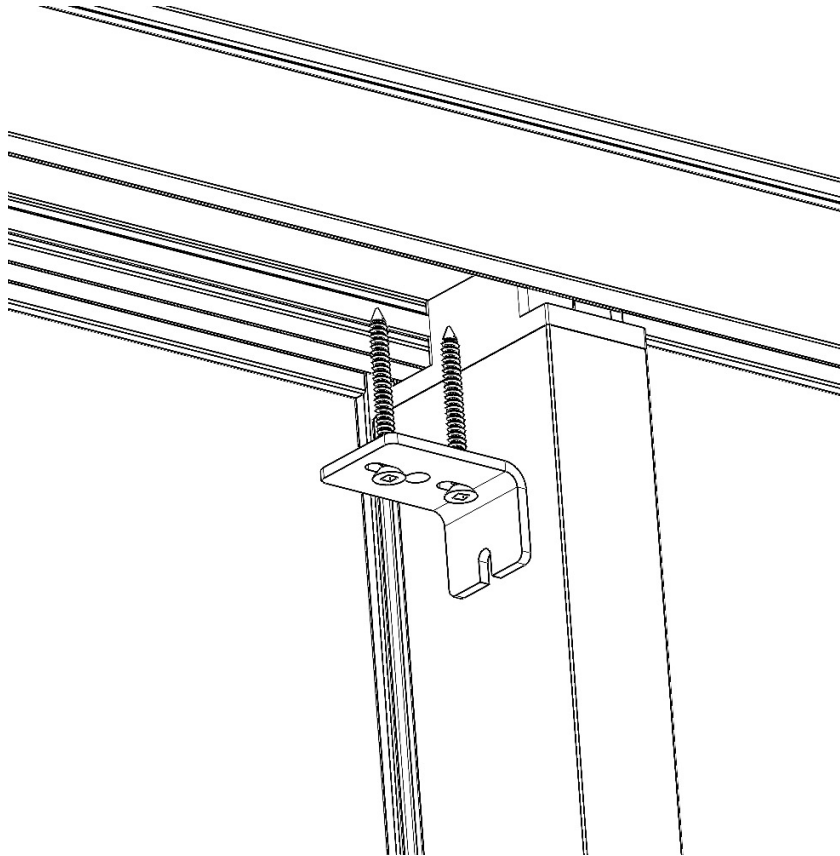


Figure 16

20. With the fixed panel fully seated, drill an 11/64" inch hole through the jamb in the middle of the weather strip groove and into the fixed panel riser, then counter sink the hole. The hole should be drilled at an angle (min 15 deg, max 30deg with respect to the jamb face) and 1" above the sill. A # 10 x 1.75" anchor screw can then be run through the jamb and into the riser, locking the fixed panel in location. The jamb cover can then be replaced.

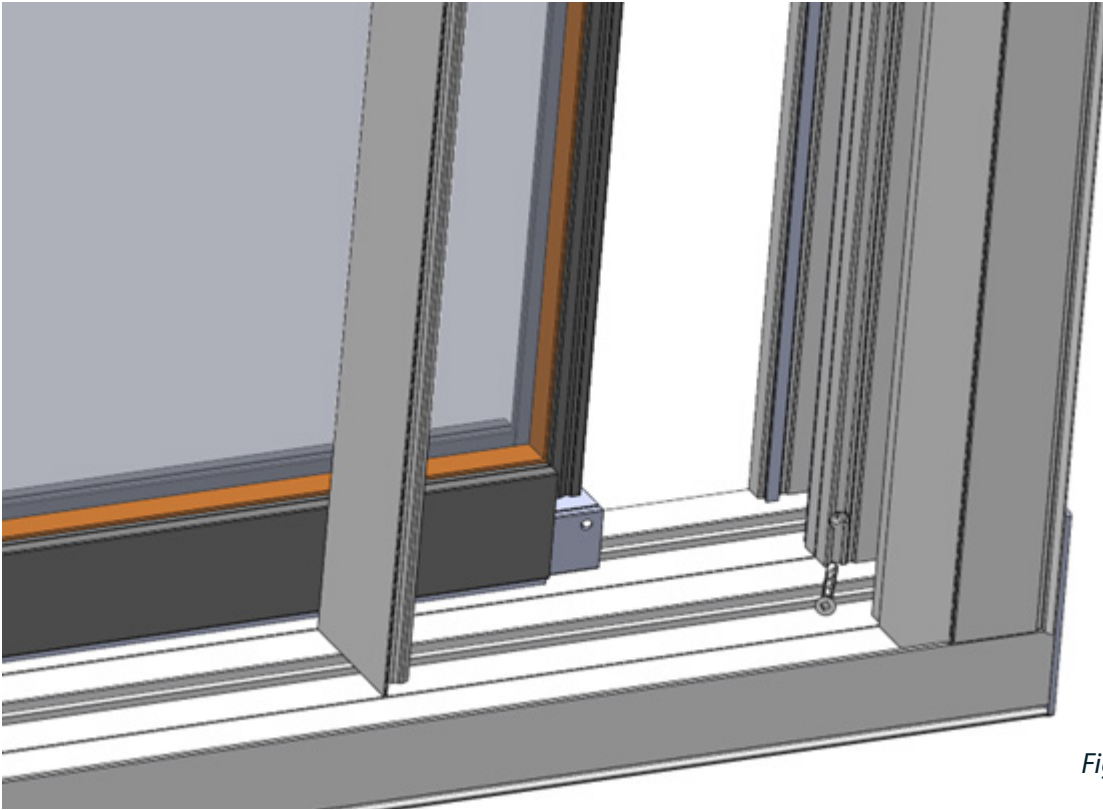


Figure 17

MIN and MAX angle for anchor drill angle and hole location.

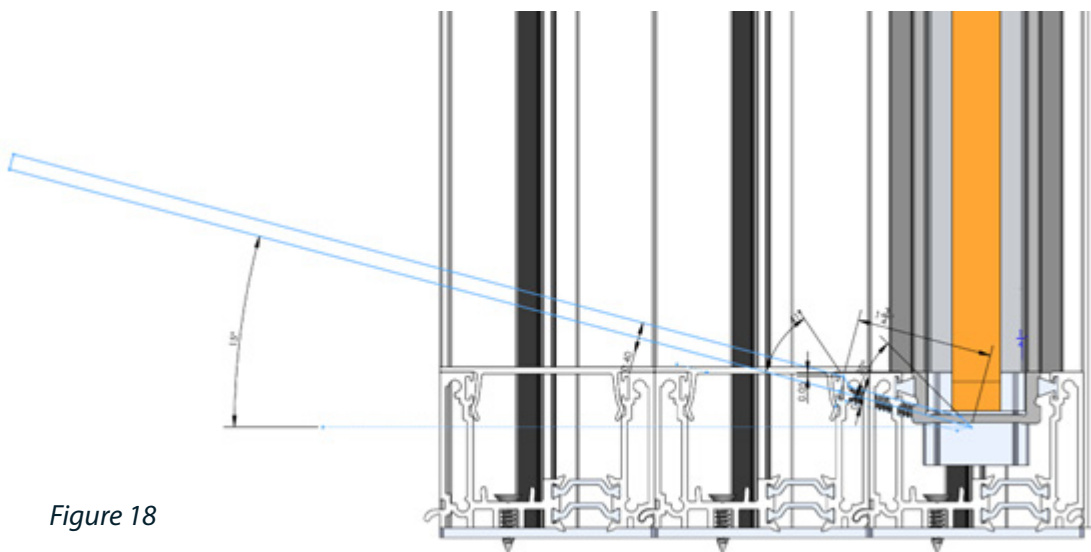


Figure 18

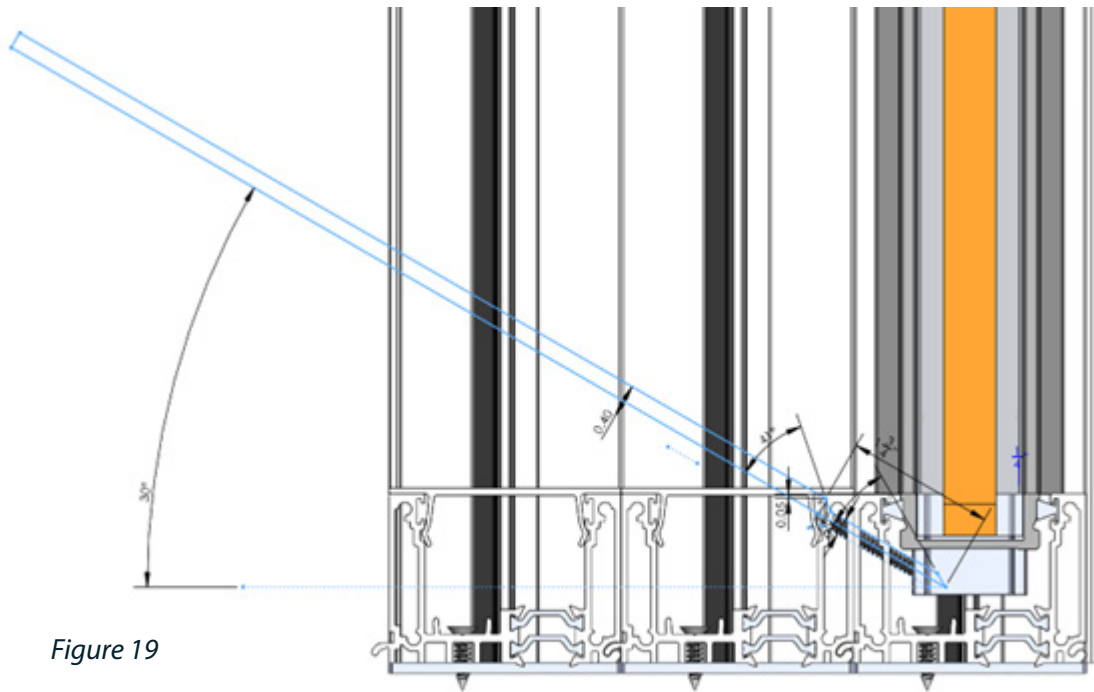


Figure 19

Section view through sill and bottom rail showing alignment of riser block.

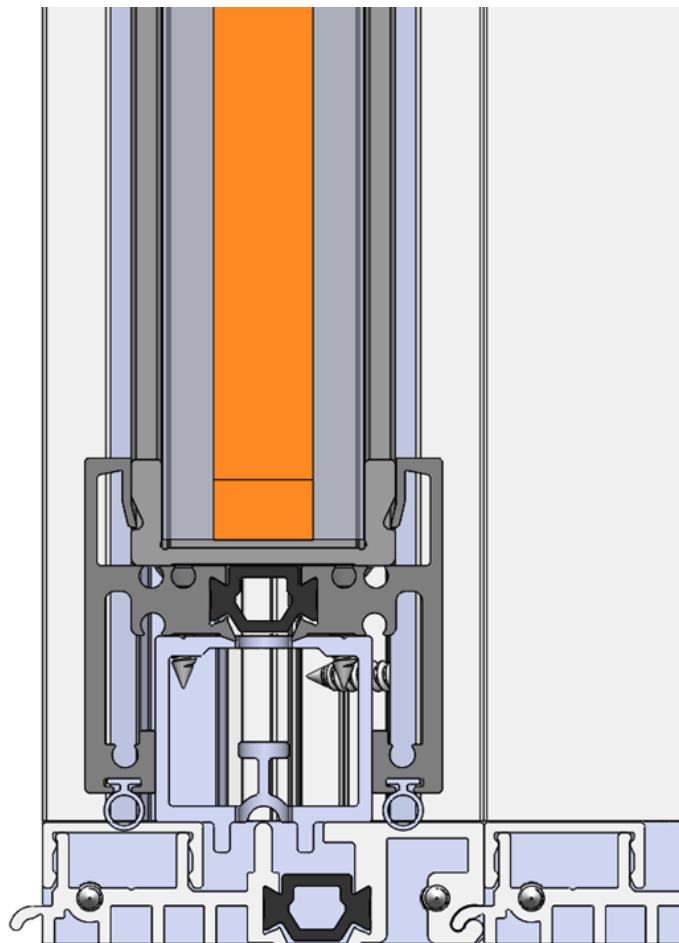


Figure 20

Insert the loose sill riser into the notch on the carriage holder and slide into the bottom rail, anchoring with the carriage holder in location.

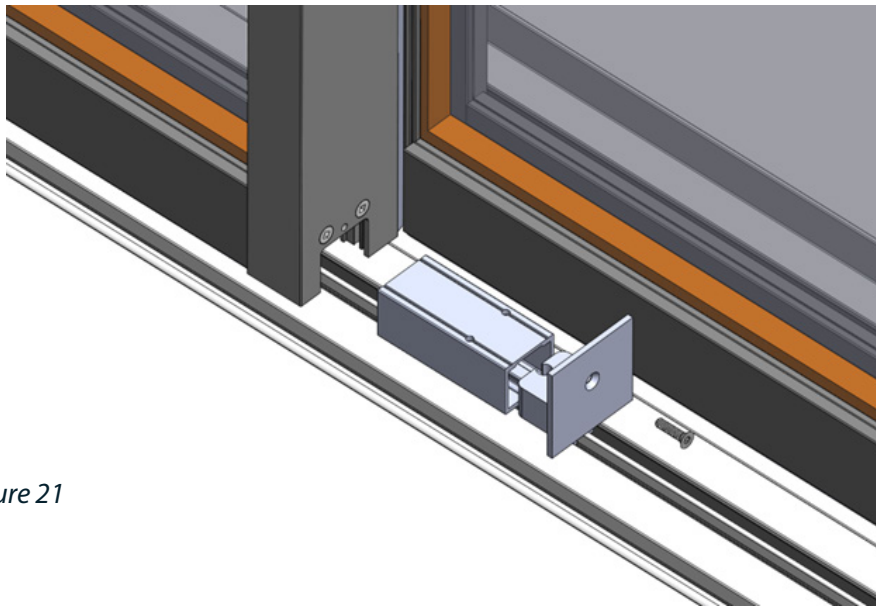


Figure 21

21. With panels in final positions, locate and install the corresponding head fillers into their respective head tracks.
22. From the interior, seal the fixed panel to the frame sill, jamb, and head. Seal the frame sill to the floor full length.
23. The door installation is complete.

TESTING

No field testing or studies are permitted on Awake's products unless they are performed in strict compliance with the Fenestration and Glazing Industry Alliance (FGIA) Voluntary Specification for Field Testing of Newly Installed Fenestration Products, AAMA 502 and strictly comply with Awake's Testing Requirements and Conditions, available at www.awakedc.com/install-instructions). Failure to strict comply with the foregoing testing requirements will void Awake's 10-Year Limited Warranty.



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